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Mercruiser GM V8 454 cid 7.4L 502 cid 8.2L Service Manual. Service Manual Application: Gen. VI Engines Sterndrive (MCM) Models: MCM 454 Mag MPI (Serial Number OL010029 & Up), MCM 502 Mag MPI (Serial Number OL017000 & Up).Service Repair Manual Application: GM 181 cid 4-Cylinder MCM 3.0L Alpha OL01004 1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006 with Model Serial Number OL010042 ...Remanufactured.com . Inboard Marine Engine Center This remanufactured engine site has inboard longblock engines, turnkey engines, performance engine upgrades below and general information at links above.GLM's MerCruiser 100% Complete Manifold Set No.58214 is for GM 4-Cylinder 153/181 CID from 1982 to 1995 (Mod-els 120 & 140) and GM 4-Cylinder 181 CID from 1990 & Up